

Date: Monday, 18/08/2008 3:45:53 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE ARM ASSY
Job Number	: 41379		
Estimate Number	: 13441		
P.O. Number	:	Part Number	: PB674300137
This Issue	: 18/08/2008 S.O. No. :	Drawing Number	: B6743001 P.15
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40242	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: <i>20</i> Um: Each
Checked & Approved By	: <i>JUD08-8-18</i>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PB6743001125	Clevis
-----	--------------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clevis

batch: *823993=3**823993B=1ST**18-08-09-30 4*

2.0	PB6743001343	Tube Arm
-----	--------------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Tube Arm

batch: *341213**WIP 18-08-09-30 4*

3.0	240107	SPRING SLOTTED PIN
-----	--------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

SPRING SLOTTED PIN

batch: *117850**18-08-09-30 4*

4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- assemble by drilling thru both -125 and -343 as per dwg

2- install spring slotted pin as per dwg

18-08-09-30 4

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

50810930 (40)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:53 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ARM ASSY

Job Number: 41379

Part Number: PB674300137

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M102316



4X

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

4:00 OF
320
4:30

M-L 08/10/03

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FZ 08/10/03

Q

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 513

JS 08/10/06 (x4)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



U 08.10.06

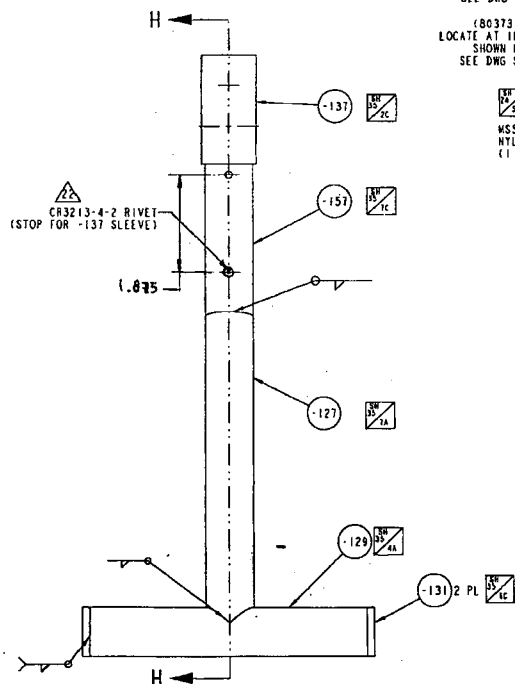
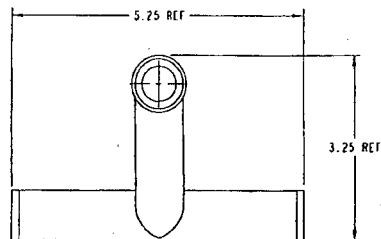
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

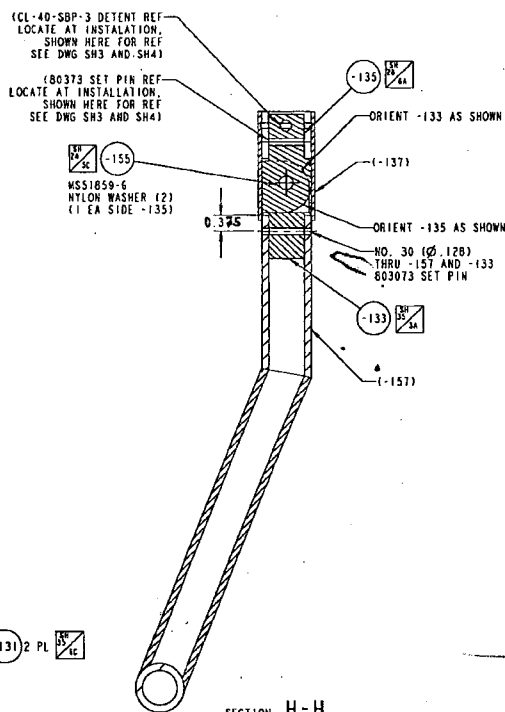
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

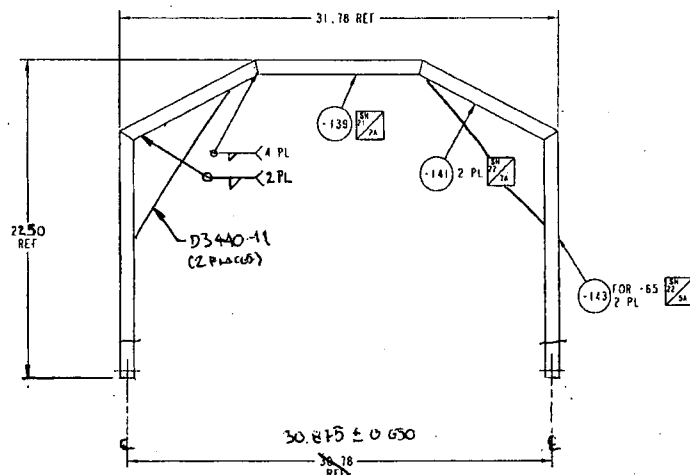
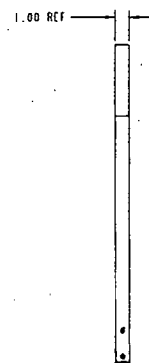
NOTE: Date & initial all entries



-63 SHORT T-HANDLE ASSEMBLY
SCALE 1.000



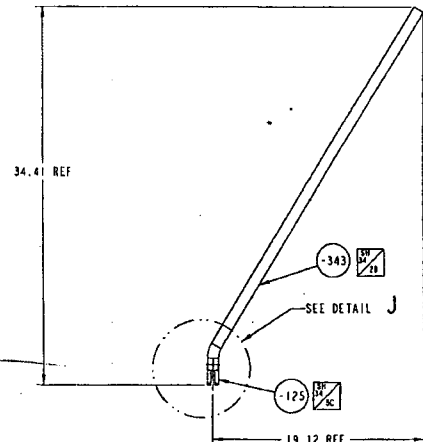
SECTION H-H



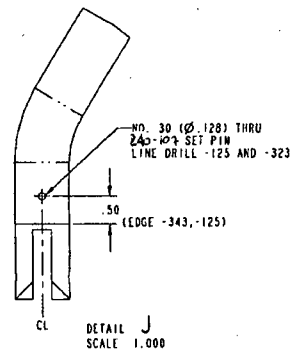
RELEASED
#06 of 20

-63 BASE ASSEMBLY (SHOWN)
(COMMERCIAL VERSION)
SCALE 0.250

-47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)
(CANADIAN VERSION)



-37 TUBE ARM ASSEMBLY
SCALE 0.200



PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75050
SIZE: CUST. PART NO. (REV. NO.)
D: OSUV8 B67-43001
SCALE: 1:1 15 of 45

ORIGINAL

NO. 41379
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
CONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
NO. 41379